

Product Description

D-A Way Lube is a premium-formulated lubricant for machine tool slides and ways. Way Lube is manufactured from select base oils fortified with extreme pressure, tackiness, and friction modifying additives. This well-balanced blend provides superior slip-stick protection to ensure smooth and consistent movement for optimum surface finish. Furthermore, D-A Way Lube exhibits excellent separation from coolants. This property allows easy removal for reuse and reduces susceptibility for bacteria growth in coolant sumps.

Product Features and Benefits

D-A's select base oils fortified with extreme pressure, adhesive agent and friction modifiers provide superior slip-stick protection.

Excellent separation ability from coolants allows easy removal for reuse.

Coolant separation ability reduces bacteria growth in coolant sump.

Slip-stick protection ensures smooth and consistent movement for optimum surface finish.

Typical Applications

Machine tool components:

- Headstock

- Translating screws

- Lightly loaded gears (including worm gears)

- Lightly loaded hydraulic systems

Use where Cincinnati Machine P-50 oils are specified (ISO 220)

Use where Cincinnati Machine P-47 oils are specified (ISO 68)



D-A Lubricant Company, Inc.



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Typical Properties

ISO Grade	Typical Properties for D-A Way Lube					
	ASTM D2422	32	68	100	150	220
Viscosity @ 100°C,cSt	ASTM D445	5.55	8.8	11.3	14.9	19.3
Viscosity @ 40°C,cSt	ASTM D445	32	68	100	150	220
Viscosity Index	ASTM D2270	110	100	99	99	99
API Gravity	ASTM D287	31.2	30	29.3	28.5	27.5
Density (lbs./gal.)	ASTM D4052	7.24	7.3	7.33	7.37	7.4
Pour Point, °F °C	ASTM D97	-35	-20	-4	0	5
	ASTM D97	-37	-29	-20	-18	-15
Flash Point, °F °C	ASTM D92	410	445	460	475	485
	ASTM D92	210	230	238	246	252

D-A Part Numbers:	Drums	54412	54432	54442	54452	54462
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Typical Properties are typical of those obtained with normal production tolerance and do not constitute a specification. Variations that do not affect product performance are to be expected during normal manufacture. The information contained herein is subject to change without notice.



To Order D-A Products, Call 1-800-OIL-LUBE (1-800-645-5823) or Fax orders to 765.482.3065

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